Fig.1

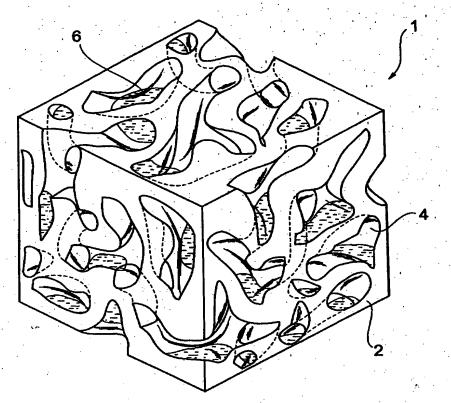


Fig.2

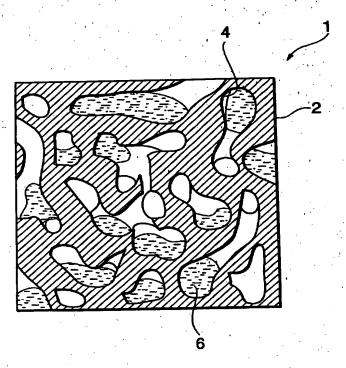
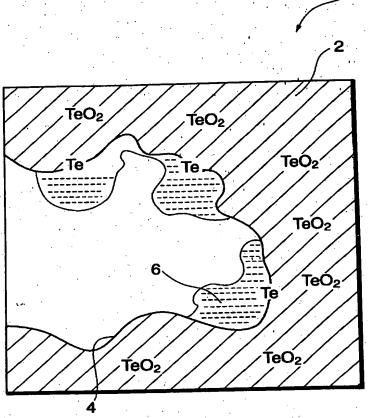
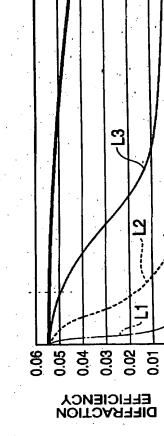


Fig.3





0.35

0.3

0.25

0.2

0.15

0.7

0.05

SHRINKAGE (%)

Fig.4